THE CLAIMS

We claim:

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- 1. A dosage regimen for administering tramadol to a patient comprising administering: about 75 mg to about 125 mg of tramadol in a controlled release dosage form once-a-day for about 4 to about 10 days; then about 175 mg to about 225 mg of tramadol in a controlled release dosage form once-a-day for about 4 to about 10 days; then about 275 mg to about 325 mg of tramadol in a controlled release dosage form once-a-day for at least 1 day and optionally thereafter.
- 2. The dosage regimen of claim 1 wherein the controlled release dosage forms are each oral dosage forms.
 - 3. The dosage regimen of claim 2 wherein the tramadol is present in each oral dosage form in a form selected from the group consisting of a free form of tramadol, a pharmaceutically acceptable salt of tramadol, a base form of tramadol, an optically active isomer of tramadol and a stereoisomer of tramadol.
- 15 4. The dosage regimen of claim 3 wherein the tramadol is present in each oral dosage form in the form of tramadol hydrochloride.
 - 5. The dosage regimen of claim 4, wherein each oral dosage form provides *in* vitro release of tramadol hydrochloride for about 24 hours or longer.
- 6. The dosage regimen of claim 1 comprising administering about 275 mg to about 325 mg of tramadol in a controlled release dosage form once-a-day for at least 7 days and optionally thereafter.
 - 7. The dosage regimen of claim 6 wherein the tramadol is present in each oral dosage form in the form of tramadol hydrochloride.
- 8. The dosage regimen of claim 7 wherein each oral dosage form provides an *in* vitro release of tramadol hydrochloride of about 24 hours or more.
 - 9. A dosage regimen for administering tramadol to a patient comprising administering: about 100 mg of tramadol in a controlled release dosage form once-a-day on days 1 through 7; then about 200 mg of tramadol in a controlled release dosage form once-a-day on days 8 through 14; then about 300 mg of tramadol in a controlled release dosage form once-a-day on day 15 and optionally thereafter.
 - 10. The dosage regimen of claim 9 wherein the controlled release dosage forms are each oral dosage forms.
 - 11. The dosage regimen of claim 10 wherein the tramadol is present in each oral dosage form in the form of tramadol hydrochloride.

- 12. The dosage regimen of claim 11 each oral dosage form provides *in vitro* release of tramadol hydrochloride for about 24 hours or longer.
- 13. The dosage regimen of claim 9 comprising administering about 300 mg of tramadol in a controlled release dosage form once-a-day on days 15 through 21 and optionally thereafter.

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- 14. The dosage regimen of claim 13 wherein 100 mg of tramadol is administered on days 1 through 7; 200 mg of tramadol is administered on about days 8 through 14; and 300 mg of tramadol is administered on days 15 through 21 and optionally thereafter.
- 15. The dosage regimen method of claim 14 wherein the tramadol is present in each oral dosage form in the form of tramadol hydrochloride.
 - 16. The dosage regimen method of claim 15 wherein each oral dosage form provides an *in vitro* release of tramadol hydrochloride of about 24 hours or more.
 - 17. A dosage regimen for administering tramadol to a patient comprising administering: about 175 mg to about 225 mg of tramadol in a controlled release dosage form once-a-day for about 4 to about 10 days; then about 275 mg to about 325 mg of tramadol in a controlled release dosage form once-a-day for at least 1 day and optionally thereafter.
 - 18. The dosage regimen of claim 17 wherein the controlled release dosage forms are each oral dosage forms.
- 20 19. The dosage regimen of claim 18 wherein the tramadol is present in each oral dosage form in the form of tramadol hydrochloride.
 - 20. The dosage regimen of claim 20 wherein each oral dosage form provides an *in vitro* release of tramadol hydrochloride of about 24 hours or more.
- The dosage regimen of claim 17 comprising administering about 275 mg to about 325 mg of tramadol in a controlled release dosage form once-a-day for at least 6 days and optionally thereafter.
 - 22. A dosage regimen for administering tramadol to a patient comprising administering: about 200 mg of tramadol in a controlled release dosage form once-a-day for days 1 through 7; then about 300 mg of tramadol in a controlled release dosage form once-a-day for at least 1 day and optionally thereafter.
 - 23. The dosage regimen of claim 22 wherein the controlled release dosage forms are each oral dosage forms.
 - 24. The dosage regimen of claim 23 wherein the tramadol is present in each oral dosage form in the form of tramadol hydrochloride.

-27-

- 25. The dosage regimen of claim 24 wherein each oral dosage form provides an *in vitro* release of tramadol hydrochloride of about 24 hours or more.
- 26. The dosage regimen of claim 22 comprising administering about 300 mg of tramadol in a controlled release dosage form once-a-day for at least 7 days and optionally thereafter.
- 27. A kit for the administration of a dosage regimen of tramadol comprising: instructions to administer the following amounts of tramadol in controlled release oral dosage forms according to the following dosage regimen:

100 mg of tramadol once-a-day on days 1 through 7;

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200 mg of tramadol once-a-day on about days 8 through 14; and 300 mg of tramadol once-a-day on about days 15 through 21, and optionally thereafter; and

a sufficient quantity of controlled release oral dosage forms of tramadol to administer tramadol according to the dosage regimen.

- 15 28. The kit of claim 27 wherein each oral dosage form contains an amount of tramadol selected from the group consisting of 100 mg, 200 mg and 300 mg.
 - 29. A kit for the administration of a dosage regimen of tramadol comprising: instructions to administer the following amounts of tramadol in controlled release oral dosage forms according to the following dosage regimen:
- 200 mg of tramadol once-a-day on days 1 through 7; and 300 mg of tramadol once-a-day on about days 8 through 14, and optionally thereafter; and
 - a sufficient quantity of controlled release oral dosage forms of tramadol to administer tramadol according to the dosage regimen.
- 25 30. The kit of claim 29 wherein each oral dosage form contains an amount of tramadol selected from the group consisting of 100 mg, 200 mg and 300 mg.